

**Manufacturers and Distributors of Top Quality Paints and Solvents**

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**PRODUCT DATA SHEET  
ONE PACK ETCH PRIMER**

<b><u>PRODUCT NAME:</u></b>	ONE PACK ETCH PRIMER
<b><u>PRODUCT BRAND:</u></b>	SUPREME
<b><u>FINISH:</u></b>	MATT
<b><u>COLOUR:</u></b>	GREY, BLACK AND RED OXIDE
<b><u>VEHICLE TYPE:</u></b>	POLY-VINYL BUTYRAL AND PHENOLIC RESIN
<b><u>PIGMENT TYPE:</u></b>	SYNTHETIC OXIDES
<b><u>SOLVENT TYPE:</u></b>	ALCOHOLS AND ESTERS
<b><u>FLASH POINT MIN:</u></b>	14 °C
<b><u>SPECIFIC GRAVITY:</u></b>	0.950 – 0.975 AT 25 °C
<b><u>SOLIDS CONTENT:</u></b>	30 – 35% BY WEIGHT
<b><u>VISCOSITY AT 25 °C:</u></b>	25 – 28" FORD CUP 4
<b><u>DRYING TIME:</u></b>	15 MINUTES
<b><u>SURFACE:</u></b>	45 MINUTES
<b><u>HARD:</u></b>	CONVENTIONAL SPRAY OR DIPPING
<b><u>APPLICATION METHOD:</u></b>	18 – 20" FORD CUP 4
<b><u>APPLICATION VISCOSITY:</u></b>	ETCH PRIMER THINNERS
<b><u>RECOMMENDED THINNER:</u></b>	10 MICRONS
<b><u>FINENESS OF GRIND:</u></b>	8 SQUARE METRES PER LITRE
<b><u>COVERAGE AT DFT 40 MICRONS:</u></b>	25 MICRONS MIN PER COAT
<b><u>RECOMMENDED DRY FILM/ COAT THICKNESS:</u></b>	

**DESCRIPTION & GENERAL USE:**

A self-etching single-pack etch primer for use on bare mild steel or galvanized iron for temporary corrosion protection before finishing coats are applied, which should be within six months of the application of the primer.

All equipment should be cleaned immediately after use with thinners.