

Manufacturers and Distributors of Top Quality Paints and Solvents

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**PRODUCT DATA SHEET
ETCH PRIMER**

<u>PRODUCT NAME:</u>	ETCH PRIMER
<u>PRODUCT BRAND:</u>	SUPREME
<u>COLOUR:</u>	RED OXIDE
<u>VOLUME SOLIDS:</u>	14 – 18 %
<u>TEMPERATURE RESISTANCE:</u>	CONTINUOUS: 200°C NON-CONTINUOUS: 250°C
<u>VISCOSITY AT 25°C:</u>	50– 60" FORD CUP 4
<u>APPLICATION METHOD:</u>	SPRAYING & BRUSHING
<u>MIXING RATIO:</u>	READY FOR USE
<u>COVERAGE / SPREAD. RATE:</u>	12.5 SQUARE METRES PER LITRE AT 10 MICRONS
<u>RECOMMENDED DRY FILM/ COAT THICKNESS:</u>	MINIMUM: 10 MICRONS MAXIMUM: 15 MICRONS
<u>PRODUCT DESCRIPTION:</u>	SINGLE PACK POLYVINYL BUTYRAL PRIMER, GOOD ADHESION AND FLEXIBILITY.
<u>METHOD:</u>	STIR WITH A FLAT PADDLE UNTIL HOMOGENEOUS. STIR OCCASIONALLY DURING USE.
<u>APPLICATION DETAILS</u>	
<u>SURFACE TEMPERATURE:</u>	MIN. 5°C – MAX 45°C
<u>AMBIENT TEMPERATURE:</u>	MIN. 5°C – MAX 40°C
<u>HUMIDITY:</u>	MIN. 0% - 85% OR 2% OVER DEW POINT
<u>ETCH THINNERS:</u>	READY FOR USE AS SUPPLIED
<u>CLEANER:</u>	ETCH THINNERS
<u>TOUCH TO HANDLE:</u>	10 MINUTES AT 25°C
<u>DRY TO HANDLE:</u>	30 MINUTES AT 25°C
<u>STORAGE:</u>	AWAY FROM DIRECT SUN, OPEN FLAMES / SPARKS AND SEVERE COLD.
<u>SHELF LIFE:</u>	12 MONTHS AT 25°C
<u>AVAILABLE:</u>	5 LITRES, 25 LITRES AND 200 LITRES
<u>FLASH POINT:</u>	5°C
<u>DESCRIPTION & GENERAL USE:</u>	

This product is designed as a fast drying pretreatment primer prior to applying paint system. Suitable as an after blast primer and flame cutting. Over coated by a variety of systems and is also suitable as a primer for aluminum and prepared zinc surfaces. All equipment should be cleaned immediately after use with thinners.