

**Manufacturers and Distributors of Top Quality Paints and Solvents**

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**PRODUCT DATA SHEET  
QD HAMMERTONE FINISH**

<b><u>PRODUCT NAME:</u></b>	QUICK DRYING HAMMERTONE FINISH
<b><u>PRODUCT BRAND:</u></b>	SUPREME
<b><u>FINISH:</u></b>	SATIN
<b><u>COLOUR:</u></b>	METALLIC GRAY, BLUE AND GREEN
<b><u>VEHICLE TYPE:</u></b>	STYRENATED ALKYD
<b><u>PIGMENT TYPE:</u></b>	NON-LEAFING ALUMINIUM AND TRACES OF INORGANIC AND ORGANIC COLOURS
<b><u>SOLVENT TYPE:</u></b>	AROMATIC HYDROCARBONS
<b><u>FLASH POINT MIN:</u></b>	22°C
<b><u>SPECIFIC GRAVITY:</u></b>	0.900 – 0.920 AT 25°C
<b><u>SOLIDS CONTENT:</u></b>	30 – 35% BY WEIGHT
<b><u>DRYING TIME:</u></b>	10 – 15 MINUTES AT 25 DEGREES CELSIUS
<b><u>SURFACE:</u></b>	1 – 2 HOURS AT 25 DEGREES CELSIUS
<b><u>HARD:</u></b>	SPRAY ONLY
<b><u>APPLICATION METHOD:</u></b>	35 – 40" FORD CUP 4
<b><u>APPLICATION VISCOSITY:</u></b>	6 SQUARE METRES PER LITRE
<b><u>COVERAGE:</u></b>	

**DESCRIPTION & GENERAL USE:**

A quick drying speciality finish for use on clean, dry metal surfaces where the effect of hammered metal is desired. Due to the varied nature of the film thickness, a primer is not recommended as this may be visible in the troughs or 'eyes'. However, for protection of the metal against corrosion, a clear sealer may be applied and allowed to dry fully before application of the hammertone finishing coat, or over the hammertone once this is fully cured. A conventional spray-gun is the recommended type of use with hammertone finishes.

DO NOT THIN DOWN THE PRODUCT, but use as supplied. The pressure of the air supply MUST NOT EXCEED 300kPa, and the gun must be held as closely as possible to within 30 – 50 cms from the sprayed surface. If these parameters are not adhered to, the desired effect may not be achieved.

All equipment must be cleaned immediately after use with thinners.