PRODUCT DATA SHEET
QUICK DRYING HAMMERTONE FINISH

PRODUCT NAME: QUICK DRYING HAMMERTONE FINISH
PRODUCT BRAND: SUPREME
FINISH: SATIN
COLOUR: METALLIC GRAY, BLUE AND GREEN
VEHICLE TYPE: STYRENATED ALKYD
PIGMENT TYPE: NON-LEAFING ALUMINIUM AND TRACES OF INORGANIC AND ORGANIC COLOURS
SOLVENT TYPE: AROMATIC HYDROCARBONS
FLASH POINT MIN: 22°C
SPECIFIC GRAVITY: 0.900 – 0.920 AT 25°C
SOLIDS CONTENT: 30 – 35% BY WEIGHT
DRYING TIME:
  SURFACE: 10 – 15 MINUTES AT 25 DEGREES CELSIUS
  HARD: 1 – 2 HOURS AT 25 DEGREES CELSIUS
APPLICATION METHOD: SPRAY ONLY
APPLICATION VISCOSITY: 35 – 40” FORD CUP 4
COVERAGE: 6 SQUARE METRES PER LITRE

DESCRIPTION & GENERAL USE:
A quick drying speciality finish for use on clean, dry metal surfaces where the effect of hammered metal is desired. Due to the varied nature of the film thickness, a primer is not recommended as this may be visible in the troughs or ‘eyes’. However, for protection of the metal against corrosion, a clear sealer may be applied and allowed to dry fully before application of the hammertone finishing coat, or over the hammertone once this is fully cured. A conventional spray-gun is the recommended type of use with hammertone finishes.

DO NOT THIN DOWN THE PRODUCT, but use as supplied. The pressure of the air supply MUST NOT EXCEED 300kPa, and the gun must be held as closely as possible to within 30 – 50 cms from the sprayed surface. If these parameters are not adhered to, the desired effect may not be achieved.

All equipment must be cleaned immediately after use with thinners.

Director: B. J. Rodd